

1. A cast paper cap panel for a dish assembly of a burial casket cap, said cap panel configured into a three-dimensional design.

2. The cap panel of claim 1 wherein said cap panel is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
3. The cap panel of claim 1 wherein said three-dimensional design is molded in said cap panel.
- 5 4. The cap panel of claim 1 wherein said three-dimensional design in said cap panel comprises a bas-relief.
5. The cap panel of claim 1 wherein said cap panel is textured.

6. A cast paper cap panel insert for overlying at least a portion of a cap panel of a dish assembly of a burial casket cap, said cap panel insert configured into a three-dimensional design.

7. The cap panel insert of claim 6 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
8. The cap panel insert of claim 6 wherein said cap panel insert is oval.
9. The cap panel insert of claim 6 wherein said three-dimensional design
5 is molded in said cap panel insert.
10. The cap panel insert of claim 6 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
11. The cap panel insert of claim 6 wherein said cap panel insert is textured.

12. A cap panel insert for overlying at least a portion of a cap panel of a dish assembly of a burial casket cap, said cap panel insert comprising a generally planar first portion and a three-dimensional cast paper second portion attached to said first portion.

13. The cap panel insert of claim 12 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
14. The cap panel insert of claim 12 wherein said three-dimensional design is molded in said cap panel insert.
- 5 15. The cap panel insert of claim 12 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
16. The cap panel insert of claim 12 wherein said cap panel insert is textured.

17. A dish assembly for a burial casket cap comprising:
- a generally rectangular cast paper cap panel having a pair of opposed shorter sides and a pair of opposed longer sides; and
- a puffing member attached to each said side;
- 5 said cap panel configured into a three-dimensional design.

18. The cap panel of claim 17 wherein said three-dimensional design is molded in said cap panel.

19. The cap panel of claim 17 wherein said three-dimensional design in said cap panel comprises a bas-relief.

5 20. The cap panel of claim 17 wherein said cap panel is textured.

21. A dish assembly for a burial casket cap comprising:
- a generally rectangular cap panel having a pair of opposed shorter sides and a pair of opposed longer sides;
 - a puffing member attached to each said side;
- 5 a cast paper cap panel insert removably inserted between said puffing members and juxtaposed relative to said cap panel, said cap panel insert configured into a three-dimensional design.

22. The cap panel insert of claim 21 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
23. The cap panel insert of claim 21 wherein said three-dimensional design is molded in said cap panel insert.
- 5 24. The cap panel insert of claim 21 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
25. The cap panel insert of claim 21 wherein said cap panel insert is textured.

26. A dish assembly for a burial casket cap comprising:

a generally rectangular cap panel having a pair of opposed shorter sides and a pair of opposed longer sides;

a puffing member attached to each said side;

5 a cap panel insert removably inserted between said puffing members and juxtaposed relative to said cap panel, said cap panel insert comprising a generally planar first portion and a three-dimensional cast paper second portion attached to said first portion.

27. The cap panel insert of claim 26 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
28. The cap panel insert of claim 26 wherein said three-dimensional design is molded in said cap panel insert.
- 5 29. The cap panel insert of claim 26 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
30. The cap panel insert of claim 26 wherein said cap panel insert is textured.

31. A dish assembly for a burial casket cap comprising:

a generally rectangular cap panel having a pair of opposed shorter sides and a pair of opposed longer sides;

a puffing member attached to each said side, said cap panel and said

5 puffing members formed integral with each other to form a unitary structure;

a cast paper cap panel insert removably coupled to said cap panel,
said cap panel insert configured into a three-dimensional design.

32. The cap panel insert of claim 31 wherein said cap panel insert is oval.
33. The cap panel insert of claim 31 wherein said three-dimensional design is molded in said cap panel insert.
34. The cap panel insert of claim 31 wherein said three-dimensional
5 design in said cap panel insert comprises a bas-relief.
35. The cap panel insert of claim 31 wherein said cap panel insert is textured.

36. A burial casket comprising:
a shell;
a cap pivoted to said shell; and
a dish assembly positioned into an underside of said cap, said dish

5 assembly comprising:

a generally rectangular cast paper cap panel having a pair of opposed shorter sides and a pair of opposed longer sides; and
a puffing member attached to each said side;
said cap panel configured into a three-dimensional design.

37. The cap panel of claim 36 wherein said three-dimensional design is molded in said cap panel.
38. The cap panel of claim 36 wherein said three-dimensional design in said cap panel comprises a bas-relief.
- 5 39. The cap panel of claim 36 wherein said cap panel is textured.

40. A burial casket comprising:
- a shell;
 - a cap pivoted to said shell; and
 - a dish assembly positioned into an underside of said cap, said dish
- 5 assembly comprising:
- a generally rectangular cap panel having a pair of opposed shorter sides and a pair of opposed longer sides;
 - a puffing member attached to each said side;
 - a cast paper cap panel insert removably inserted between said puffing
- 10 members and juxtaposed relative to said cap panel, said cap panel insert configured into a three-dimensional design.

41. The cap panel insert of claim 40 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
42. The cap panel insert of claim 40 wherein said three-dimensional design is molded in said cap panel insert.
- 5 43. The cap panel insert of claim 40 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
44. The cap panel insert of claim 40 wherein said cap panel insert is textured.

45. A burial casket comprising:
a shell;
a cap pivoted to said shell; and
a dish assembly positioned into an underside of said cap, said dish

5 assembly comprising:

a generally rectangular cap panel having a pair of opposed shorter
sides and a pair of opposed longer sides;

a puffing member attached to each said side;

a cap panel insert removably inserted between said puffing members

10 and juxtaposed relative to said cap panel, said cap panel insert comprising a
generally planar first portion and a three-dimensional cast paper second portion
attached to said first portion.

46. The cap panel insert of claim 45 wherein said cap panel insert is rectangular with a pair of opposed shorter sides and a pair of opposed longer sides.
47. The cap panel insert of claim 45 wherein said three-dimensional design is molded in said cap panel insert.
- 5 48. The cap panel insert of claim 45 wherein said three-dimensional design in said cap panel insert comprises a bas-relief.
49. The cap panel insert of claim 45 wherein said cap panel insert is textured.

50. A burial casket comprising:
a shell;
a cap pivoted to said shell; and
a dish assembly positioned into an underside of said cap, said dish

5 assembly comprising:

a generally rectangular cap panel having a pair of opposed shorter
sides and a pair of opposed longer sides;

a puffing member attached to each said side, said cap panel and said
puffing members formed integral with each other to form a unitary structure; and,

10 a cast paper cap panel insert removably coupled to said cap panel,
said cap panel insert configured into a three-dimensional design.

51. The cap panel insert of claim 50 wherein said cap panel insert is oval.
52. The cap panel insert of claim 50 wherein said three-dimensional design is molded in said cap panel insert.
53. The cap panel insert of claim 50 wherein said three-dimensional
5 design in said cap panel insert comprises a bas-relief.
54. The cap panel insert of claim 50 wherein said cap panel insert is textured.

55. A method of making at least one of a cap panel and cap panel insert configured into a three-dimensional design comprising:

chopping a supply of cotton fibers into small pieces;

mixing the cotton fibers with water to form a pulp;

5 pressing the pulp into a mold having a three-dimensional design

formed therein; and,

drying the molded pulp;

56. The method of claim 55 further comprising blotting excess water off the molded cast paper.

57. The method of claim 55 wherein the step of drying the molded cast paper comprises leaving the cast paper on the mold to air dry.

5 58. The method of claim 55 wherein the step of pressing the pulp into a mold comprises pressing the pulp into a mold at a pressure of less than 30 psi.